Experimental data on desorption and nucleate boiling in a droplet of LiBr-water solution were obtained. An increase in salt concentration in a liquid-layer leads to a considerable decrease in the rate of desorption. The significant decrease in desorption intensity with a rise of initial mass concentration of salt has been observed. Evaporation rate of distillate droplet is constant for a long time period. At nucleate boiling of a water-salt solution of droplet several characteristic regimes occur: heating, nucleate boiling, desorption without bubble formation, formation of the solid, thin crystalline-hydrate film on the upper droplet surface, and formation of the ordered crystalline-hydrate structures during the longer time periods. For the final stage of desorption there is a big difference in desorption rate for initial salt concentration, \( C_0 \), 11% and 51%. This great difference in the rate of desorption is associated with significantly more thin solution film for \( C_0 = 11\% \) and higher heat flux.

Key words: desorption, nucleate boiling droplet, water-salt solution

Introduction

The absorber and desorber efficiency of thermotransformer is determined by the processes of absorption and desorption. The theory of absorption is presented in [1]. The salt concentration during a non-isothermal absorption changes slightly. The concentration of salt and diffusion coefficient in a non-isothermal desorption vary in a wide range, and it greatly complicates the modeling. The non-stationary desorption processes of droplet aqueous salt solutions can be hardly described by the available theory of non-isothermal absorption, and they need experimental investigation in a wide range of temperatures and salt concentrations. Theoretical task can be formulated on the basis of experimental data. The phase equilibrium of aqueous salt solutions at the liquid-vapor interface is determined by concentration of dissolved substances together with the temperature and pressure [2-4]. In these solutions in contrast to the single-component liquids the third phase (solid-state) can be formed during desorption. Evaporation of water droplets and films without nucleate boiling were studied [5-11]. The evaporation rate is controlled by thermophysical and geometric properties of the wall [12]. Experimental investigation of the effect of substrate thermal properties on droplet evaporation is presented in [13]. Thermal properties of the wall change the drop evaporation rate [14]. At high heat fluxes and nucleate boiling the droplet bottom area and the evaporation rate change in time. Droplet forces equilibrium is broken and we have to deal with a sliding con-
tact line. Experimental studies [15] using nanoparticles have shown that near the contact line there is the point of a change in rate direction caused by the Marangoni force. The direction depends on ratio of thermal conductivity coefficients of the wall material to liquid and the contact angle [16]. There is another important demonstration of the Marangoni force in the form of waves. At droplet evaporation, hydrothermal waves and instability can be generated. The nature of such waves is associated with thermocapillary Marangoni stresses [17]. Critical heat flux depends on the Marangoni instability for microlayer bubble [18]. Droplets crisis behavior at high heat fluxes was considered in [19, 20]. There is a multiphase gas-droplet flow during gas hydrate combustion. The reaction rate is controlled by this current [21]. Experimental investigation of mixtures and foreign inclusions in water droplets under high-temperature gas was considered in [22]. Evaporation, boiling and explosive breakup of heterogeneous droplet in a high temperature gas was presented in [23-27]. Spreading behavior of a distilled water droplet on a superhydrophobic surface was considered in [28]. The contact line behavior of salt solution droplet differs substantially from the distillate [29]. Investigation of drop dynamic contact angle on Cu surface was presented in [30]. Surface crystallization features at high temperature desorption of droplets discussed in [31].

In the existing literature practically there are small amounts of experimental data comparing the dynamics of high temperature desorption of salt solution droplets without boiling and with the presence of the nucleate boiling. One of the main purposes of this paper is to make a comparison of the dynamics for different salt concentrations.

**Experimental data and analysis**

To register the current parameters of the droplet mass during non-isothermal desorption of aqueous salt solutions on the horizontal heating surface, fig. 1, the weight experimental method was used. The working section was located on a laboratory balance. The external pressure was 1 bar, the wall temperature was maintained constant $T_w = 80 \, ^\circ C$. The initial temperature of the solution was $25 \, ^\circ C$ and air humidity was 30%. The initial volume droplet was constant $V_0 = 100 \, \mu l$.

The use of the titanium working material allowed experiments with corrosive water solutions of LiBr at high surface temperatures. Solution LiBr mass concentrations values, $C_0$, were determined by the standard densimeters. Metered volumes, $V_0$, were put on the wall surface by microdispensers – 15, fig. 1. The thermal fields of droplet surface were measured by the thermal imager – 17. A reliability of interface (liquid-air) temperature measurements was achieved due to the accurate choice of infrared camera radiation coefficient. Emissivity was changed with accuracy of 0.1. The difference between the temperature values measured by thermal imager – 17, and the thermocouple did

![Figure 1. Set-up scheme for the work with a water-salt droplets; A – working heating surface of the wall; 1 – titanium cylinder, 2 – electric heater, 3 – screen thermal insulation, 4 – adjustable supports, 5 – analytical balance, 6 – thermocouples, 7 – flexible element of thermocouple, 8 – Dewar vessel, 9 – thermocouple switch, 10 – millivoltmeter, 11 – flexible element of electric wiring, 12 – laboratory thermostat, 13 – temperature regulator, 14 – puller ear, 15 – metering device, 16 – protecting screen, 17 – video and shooting cameras, thermal imager]
not exceed 1.8 °C. The measurement error of the infrared camera was within 2.5%. The relative measurement error of drop weight did not exceed 18%.

Comparative dependences without nucleate boiling for droplets evaporation of distilled water and for non-isothermal desorption of aqueous salt solutions droplets with variable $C_0$ LiBr and constant $T_{w0}$ are presented in fig. 2. The significant decrease in desorption rate was observed with a rise of time. The derivative of the mass curve decreases with increasing time. This regularity is determined by a decrease in pressure of saturated vapors of water above the droplet interfacial surface (liquid-gas) with a rise of salt concentration, $C$, over time, $t$. Water evaporation curve has a quasi-linear character. The evaporation curve of the water-salt solution is essentially non-linear and the evaporation rate decreases in time. When establishing the crystallization point after a long desorption time a crystalline thin film on the droplet surface is formed. There are several phases for this stage: the liquid salt solution, a solid crystalline hydrate film, and water vapor.

Experimental data on the desorption of droplet aqueous salt solutions LiBr with the initial wall temperature $T_{w} = 130$ °C and the initial salt concentration $C_0 = 11, 23, 37, \text{and } 51\%$ with nucleate boiling (curves 1 and 2) and without nucleate boiling (curves 3 and 4) are presented in fig. 3. With increasing salt concentration LiBr, the heat of desorption increases by tens of percents and equilibrium vapor pressure decreases many times and $\Delta T_{w}$ is insufficient to form $R_{cr}$ in accordance with eq. (1) [32]:

$$\Delta T_{w} = \frac{2\sigma R T_s^2}{k R_{cr}}$$

(1)

where $R_{cr}$ is the minimal radius of micropore, which becomes active at given superheat, $\Delta T_{w}$, $R$ – the universal gas constant, $p$ – the vapor pressure, $k$ – the specific heat of desorption, $\sigma$ – the surface tension, and $T_s$ – the temperature of vapor saturation. As a result, there is no nucleate boiling for curves 3 and 4. With increasing salt concentration the shift of equilibrium curve occurs.

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**Figure 2.** Dependences for distillate droplet evaporation and desorption of aqueous salt solutions LiBr with different mass $C_0$ ($V_0 = 100$ μl, $T_w = 80$ °C): (1) – $C_0 = 0\%$ (distillate), (2) – $C_0 = 6\%$, (3) – $C_0 = 11\%$, (4) – $C_0 = 23\%$, (5) – $C_0 = 37\%$, (6) – $C_0 = 51\%$

**Figure 3.** Dependences for droplet desorption of aqueous salt solutions LiBr with different mass $C_0$ ($V_0 = 100$ μl; $T_w = 130$ °C): (1) – $C_0 = 11\%$ (distillate), (2) – $C_0 = 23\%$, (3) – $C_0 = 37\%$, (4) – $C_0 = 51\%$ (curves 1 and 2 with nucleate boiling, 3 and 4 without nucleate boiling)
Successive stages of the transition of droplet nucleate boiling (a), to the desorption without boiling (b), and the formation of crystalline hydrates (c), are presented in the form of thermal images in fig. 4.

A change in the desorption rate with time is shown in fig. 5 ($C_0$ is initial salt mass concentration, curve 1 for $C_0 = 11\%$, 2 – $C_0 = 23\%$, 3 – $C_0 = 37\%$, 4 – $C_0 = 51\%$). These curves have a maximum. A significant change in the desorption rate for solutions is one more important difference from the single-component volatile liquids when the specific evaporation heat remains constant throughout the evaporation time. The decrease in the water mass flux density can be seen from eq. (2) \[1\]:

$$m_a = \frac{\rho \sqrt{D}}{\sqrt{\pi t}} (C_0 - C_s)$$

where $C_s$ is the equilibrium water concentration for the solution initial temperature, $T_0$, $C_0$ – the initial water concentration, $D$ – a solution diffusion coefficient, $\rho$ – the solution density, $t$ – the time, $m_a$ – the water mass flux density through the interface ($C_0 \geq C_s$ for desorption). With a growth in time $m_a$ decreases.

The salt concentration growth leads not only to the decrease in the water desorption rate, but also to a decrease in the desorption rate from the bubble micro-layer surface, the rate of bubble radius increase in the solution LiBr is much lower than in pure water \[33\].

The evaporation rate of solution LiBr droplet for $C_0 = 11\%$ and $t = 4-6$ seconds is 30-40 times greater than that for $C_0 = 53\%$ (during nucleate boiling for curve 1). The rate of evaporation for curve 1 and $t = 13-15$ seconds is 2 times greater than that for $C_0 = 53\%$ (without nucleate boiling for curve 1). This great difference in the rate of desorption for $t = 13-15$ seconds is associated with significantly more thin solution film for $C_0 = 11\%$ and higher heat flux. There are several desorption regimes in fig. 5 for curve 1: (1) droplet heating
to the temperature of the boiling beginning (0-3 seconds), (2) the nucleate boiling regime (3-8 seconds), (3) the desorption regime without bubble formation (8-12 seconds), (4) the growth of the solid crystalline-hydrate film on the upper droplet surface (12-15 second).

There are several desorption regimes in fig. 4: droplet heating to the temperature of the boiling beginning (0-3 seconds), the nucleate boiling regime (3-8 seconds), the desorption regime without bubble formation (8-12 seconds), the growth of the solid crystalline-hydrate film on the upper droplet surface (12-15 seconds).

**Conclusion**

The evaporation curve of the water-salt solution is essentially non-linear and the evaporation rate decreases in time. When establishing the crystallization point after a long desorption time a crystalline thin film on the droplet surface is formed. There are several phases for this stage: the liquid salt solution, a solid crystalline hydrate film, and water vapor. The evaporation rate of solution LiBr droplet for \( C_0 = 11\% \), \( T_w = 136 \, ^\circ C \), and \( t = 4-6 \) seconds is 30-40 times greater than that for \( C_0 = 53\% \) (during nucleate boiling). The rate of evaporation for indicated concentration and temperature and \( t = 13-15 \) seconds is 2 times greater than that for \( C_0 = 53\% \) (without nucleate boiling). At nucleate boiling of a droplet water-salt solution there are several characteristic regimes: heating, nucleate boiling, desorption without bubble formation, and formation of the solid crystalline hydrate film. This great difference in the rate of desorption for \( t = 13-15 \) seconds is associated with significantly more thin solution film for \( C_0 = 11\% \) and higher heat flux.

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